

## Work Order ID 122239

July-14-14 1:39:01 PM

\*122239\*

Page 1

Item ID: D5117-1

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Gasket

Start Date: 7/14/14

Start Qty: 5.00

\*5\*

Cust Item ID:

Required Date: 7/14/14

Req'd Qty: 5.00

\*5\*

Customer:

Reference:

Approvals:

Process Plan: MLJDate: 14-07-14

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

D5117

A

100

0.00

\*100\*

Small Fab

Memo

0.00

Small Fab

1-CUT GASKET USING DT10051

2-PUNCH HOLES USING DT10052

110

QC5- Inspect part completeness to step on W/O

0.00

\*110\*

QC

Memo

0.00

Quality Control

120

Identify as per dwg & Stock Location: G.A.

0.00

\*120\*

Packaging

Memo

0.00

Packaging

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Page 2

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Reference:

Approvals:

Process Plan: \_\_\_\_\_

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

\*130\*

QC

Memo

0.00

Quality Control

MLG 14-07-16  
14-7-15

# Picklist Print

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Work Order ID: 122239

**\*122239\***

Parent Item: D5117-1

**\*D5117-1\***

Parent Item Name: Gasket

Start Date: 7/14/14

Required Date: 7/14/14

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP REV:A NEW ISSUE 14-05-22 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
8623K338		Purchased	No				sf	20.0000		1			
<b>*8623K338*</b>									<b>**</b>	FF 14-07-14			
Silicon Rubber 1/8" (SOFT)													

Location

Loc Qty

Loc Code

MAT052

20

127443

20

1